Screw Down Roof Panel

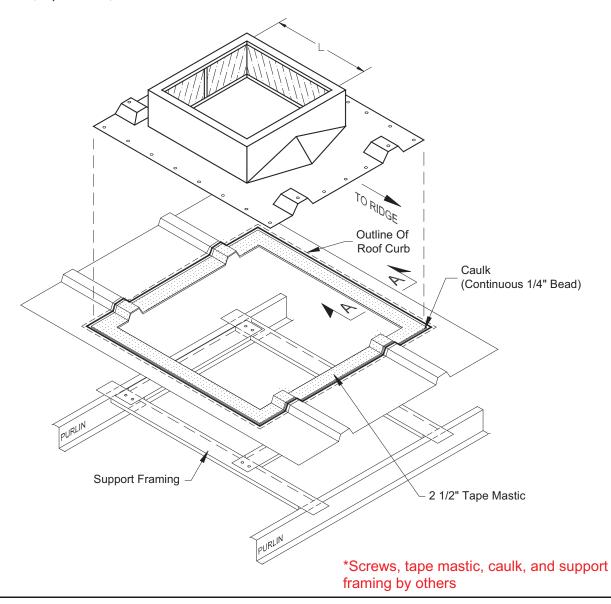
Fixed Cell Caps

INSTALLATION INSTRUCTIONS

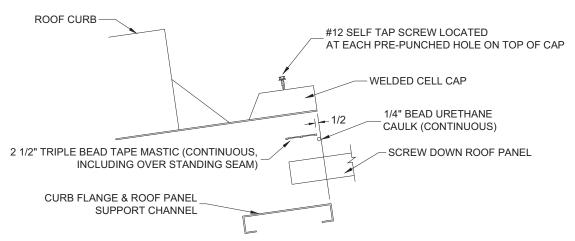
- 1. Measure and cut hole in roof panel. (Opening width = curb I.D. and Opening length = curb I.D. + 8").
- 2. Mark curb flange locations on roof panel, remove curb, install 2 1/2" tape mastic 1/2" inside of mark.
- 3. Apply 1/4" bead of urethane caulk between tape mastic and mark at all 4 sides.
- Place curb over opening and attach to roof with selfdrill screws.
- 5. Finger tool to form caulking for a proper seal and drainage.
- 6. Do not reverse steps 4 and 5.
- 7. Follow instructions on back of sheet for cell caps, screws, tape mastic, and caulk.

General Notes:

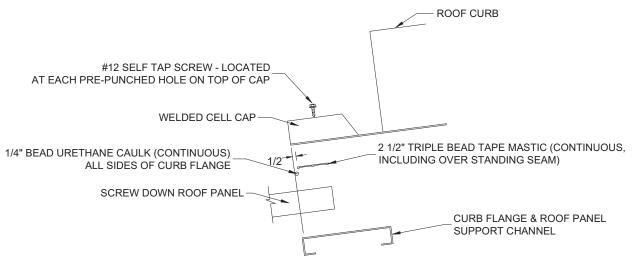
- Cutting holes in roof panel should be done with an electric shear, nibbler, or reciprocating saw. The use of an abrasive saw will damage the finish of the roof panel.
- 2. Deburr all field cut edges at panel ribs. Cut (do not tear) tape mastic at 45° angle at corners.



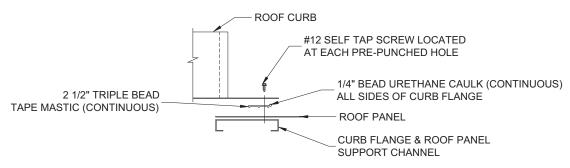
Screw Down Roof Panel Erection Details-Fixed Cell Caps



Roof Curb Upslope Flange



Roof Curb Downslope Flange



Roof Curb - Sides Section AA